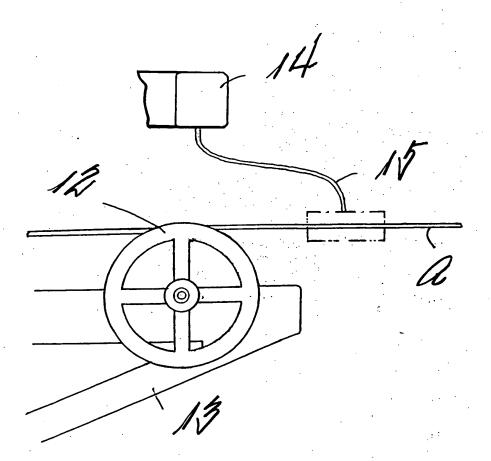
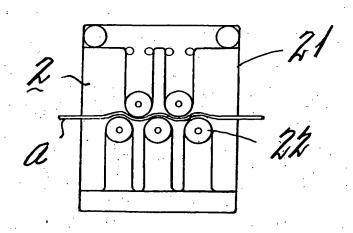


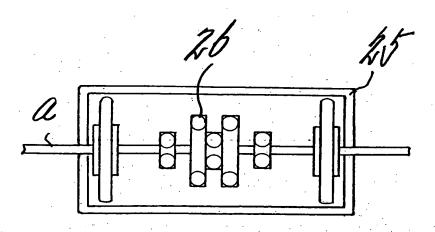
[Fig4]



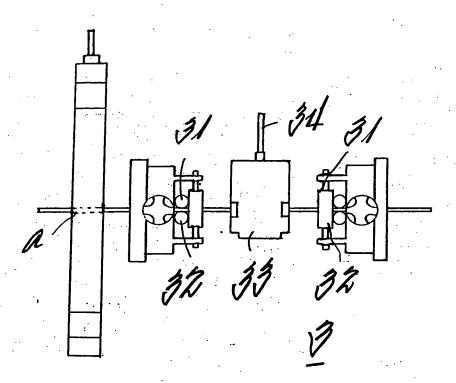
[Fig5]



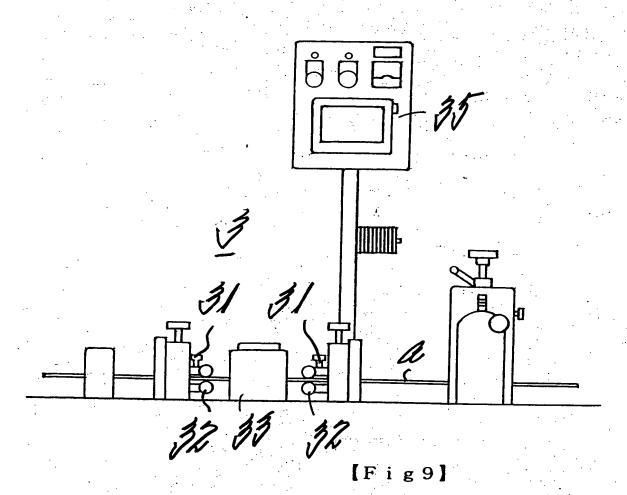
[Fig6]



[Fig7]

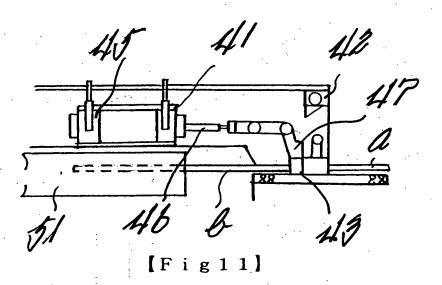


[Fig8]

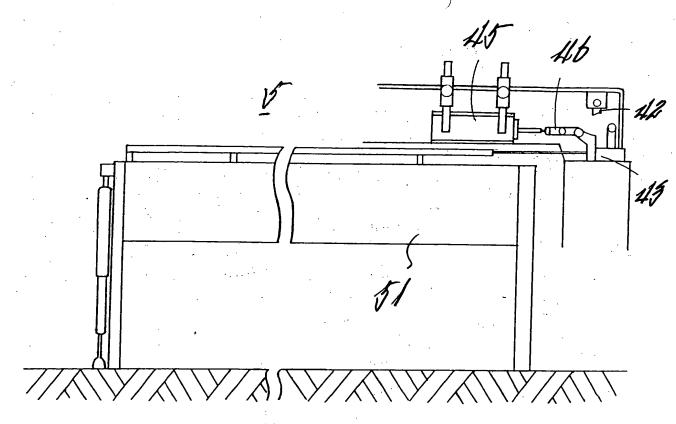


			35
Operation	Input 10:	: 3 2	Reset
Yield	Production No. 0.9	0812	e e
Production G	Outside diameter	1. 400	mm
Defect G	Cut length	2000	mm
Mode	Specific grave	8. 9	g
	Weight	5 0 0	Κg
	Target number of wire rods	18382	

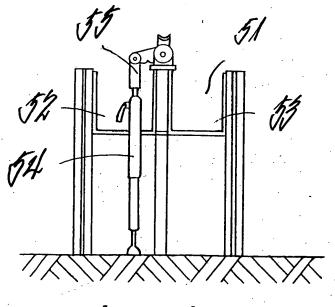
[Fig10]







[Fig12]



[Fig13]

[Fig14] Outside diameter: within tolerances YES Surface defects: within tolerances YES Length: within tolerances YES Nonconforming Conforming product product